## Series 3 Technician's Installation and Service Training Manual **Commercial Compact Dead Axle Sheet Door Operator Mounting**

## Installation

The 827 operator is designed to take the place of the door spacer that exists between the door and the axle mounting bearing plate. Currently the operator is verified as suitable for installation on the US Door Model 502 and Janus 1" dead axle mini warehouse rolling door.

During initial door installation, instead of installing the spacer on the right side axle, slide the 8271 Compact Operator onto the non winding side axle and engage the drive tongue on the large pulley into one of the holes in the door roll drum plate. If no hole suitable lines up or exists it will be necessary to mark and drill a 1/2" hole into the door roll drum plate.

(Figure A)

Slip the brackets onto the axle ends rotating the 8271 Compact Operator until the operator plate ears sit either side of the axle bracket. (Figure B)

Now continue with the door manufacturers installation instructions.



(Figure A)



(Figure B)

## **ZAP Series 3** Simply Logical

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